

SINGER

4552/4622/7028/9005/9008/9010

LIST OF PARTS

Sewing Machine Models

4552

4622

7028

9005

9008

9010

by **SINGER** *



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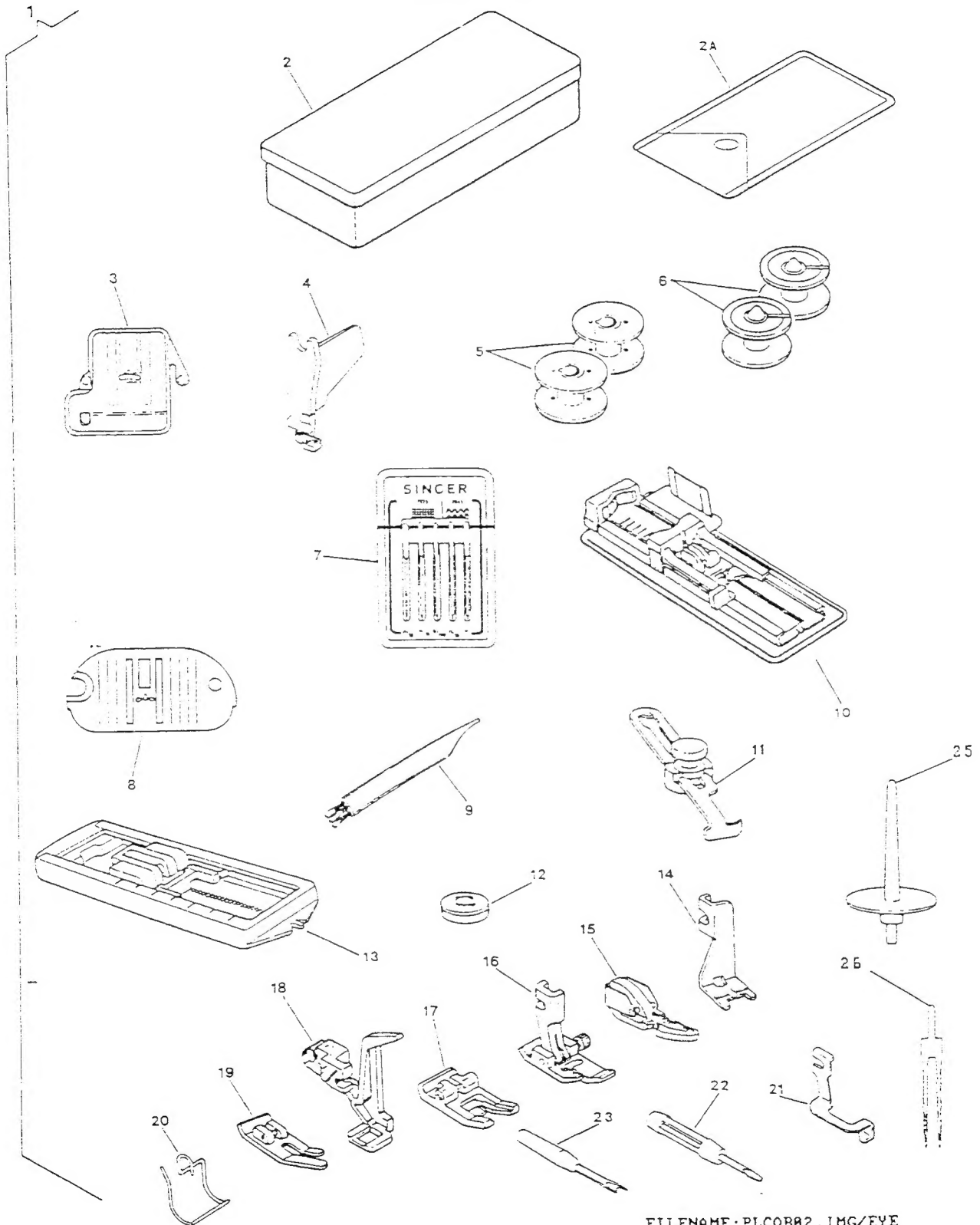
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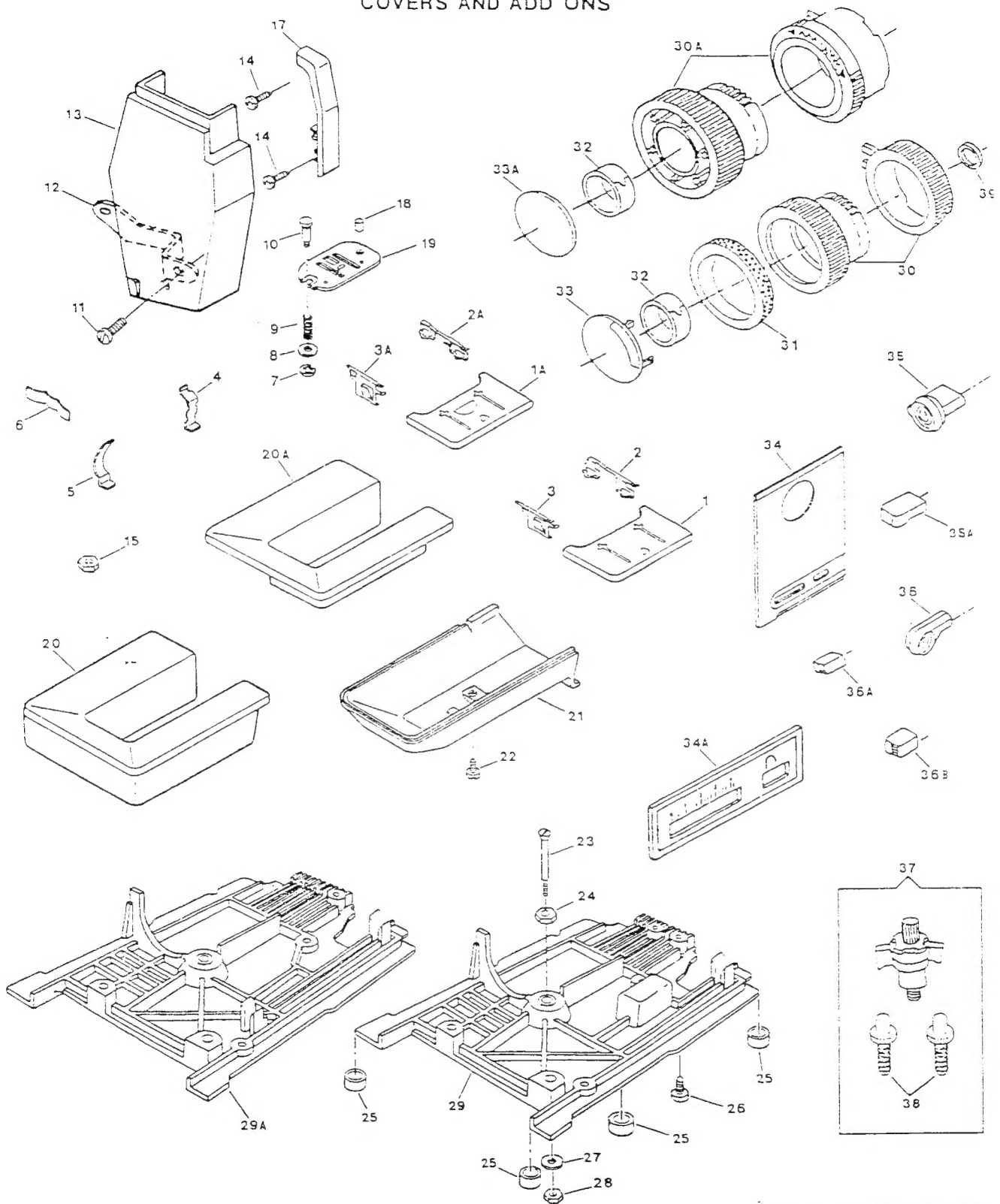
REV. DATE: 04/24/92 PAGE:01

ATTACHMENT SET
MODEL:4552,4622,7028,9005,9008,9010

			4 4 7 9 9N 9 9									
			5 6 0 0 03 0 0									
			5 2 2 0 07 0 1									
			2 2 9 5 54 8 0									
REF. PART	NO.	DESCRIPTION										
1	313030-007	ATTACHMENT COMPLETE	X	X	X	X	X	X	X	X	X	X
1	313030-016	ATTACHMENT COMPLETE	X									
2A	317396	ACCESSARY BAG	X	X	X	X	X	X	X	X	X	X
5	172336-001	BOBBIN (APOLLO)	X	X	X	X	X	X	X	X	X	X
7	353364	NEEDLE PACK (ALT:384064)	X	X	X	X	X	X	X	X	X	X
9	546358	LINT BRUSH	X	X	X	X	X	X	X	X	X	X
11	313992-451	PRESSER FOOT PLATE (4-STEPS) FOR SEWING BUTTONHOLES	X	X	X	X	X	X	X	X	X	X
15	171480	PRESSER FOOT PLATE (SNAP-ON) FOR CORDING AND SLIDE FASTENERS COMPLETE	X	X	X	X	X	X	X	X	X	X
17	171463	SPECIAL PURPOSE PRESSER FOOT PLATE (SNAP-ON)	X	X	X	X	X	X	X	X	X	X
20	421588	FINGER GUARD (FOR CONTINENTAL EUROPE)	X	X	X	X	X	X	X	X	X	X
21	171110	BLINDSTITCH GUIDE	X	X	X	X	X	X	X	X	X	X
25	313026-452	TWIN NEEDLE SPOOL PIN	X									
26	N2025	TWIN NEEDLE (SIZE 14)	X									



FILENAME: PLCOB02.IMG/EYE



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 ARM TOP COVER
 MODEL: 4552 4622 7028 9005 9008 9010

REF. PART NO.	PART NO.	DESCRIPTION	4	4	7	9	9N	9	9
			5	6	0	0	03	0	0
			5	2	2	0	07	0	1
			2	2	8	5	54	8	0
1A	317027-014	ARM TOP COVER COMPLETE WITH HANDLE	X						
1A	317027-018	ARM TOP COVER COMPLETE WITH HANDLE (FOR 4552N353)	X	X					
1A	317027-019	ARM TOP COVER COMPLETE WITH HANDLE	X						
1A	317122-010	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)				X			
1A	317122-011	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)						X	
1A	317122-032	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)						X	
1A	317122-054	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)						-	
1A	317122-070	ARM TOP COVER COMPLETE WITH HANDLE (TAPO2)				X			
1A	317122-071	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 50)					X		
1A	317122-072	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 60) (FOR 9008N304)						X	
1A	317122-073	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 70)							X
1A	317122-074	ARM TOP COVER COMPLETE WITH HANDLE (LASER)					X		
1A	317122-075	ARM TOP COVER ASS'Y WITH HANDLE (SAFIR)				X			
1A	317122-086	ARM TOP COVER COMPLETE WITH HANDLE (FOR 9008N354)						X	
1A	314640-911	CONTROL PANEL WITH GRAPHICS				X			
1A	314640-912	CONTROL PANEL WITH GRAPHICS						X	
1A	314640-913	CONTROL PANEL WITH GRAPHICS						X	
1A	314640-914	CONTROL PANEL WITH GRAPHICS							X
1A	314640-915	CONTROL PANEL WITH GRAPHICS (FOR U.S.A.)				X			
1A	314640-916	CONTROL PANEL WITH GRAPHICS (TAPO2)				X			
1A	314640-917	CONTROL PANEL WITH GRAPHICS					X		
1A	314640-918	CONTROL PANEL WITH GRAPHICS (SAFIR)				X			
1A	317197-900	CONTROL PANEL WITH GRAPHICS	X						
1A	317197-901	CONTROL PANEL WITH GRAPHICS (FOR 4552N353)	X						
1A	317197-902	CONTROL PANEL WITH GRAPHICS		X					
1A	314703-911	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR U.S.A.)				X			
1A	314703-912	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR U.S.A.)					X		X
1A	314703-913	CONTROL PANEL EXTENSION WITH GRAPHICS (TAPO2)				X			
1A	314703-914	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 50)					X		
1A	314703-915	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 60) (FOR 9008N304)						X	
1A	314703-916	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 70)							X
1A	314703-917	CONTROL PANEL EXTENSION WITH GRAPHICS (TAPO2)	X						
1A	314703-918	CONTROL PANEL EXTENSION WITH GRAPHICS (LASER)					X		
1A	314703-919	CONTROL PANEL EXTENSION WITH GRAPHICS (SAFIR)				X			
1A	314703-920	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR 9008N354)						X	
1A	314703-921	CONTROL PANEL EXTENSION WITH GRAPHICS		X					
4	312901	BOBBIN WINDER ASSEMBLY	X	X	X	X	X	X	X
5	312897	BOBBIN WINDER LEVER SPRING	X	X	X	X	X	X	X
6	312613	BOBBIN WINDER LEVER HINGE SCREW SHOULDER WASHER	X	X	X	X	X	X	X
7	354927-004	BOBBIN WINDER LEVER HINGE SCREW	X	X	X	X	X	X	X
8	354927-001	ARM TOP COVER MOUNTING SCREW	X	X	X	X	X	X	X
10	179967-454	SPOOL PIN THREAD LEAD-OFF		X					
10	179967-456	SPOOL PIN THREAD LEAD-OFF	X		X	X	X	X	X

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COVERS AND ADD ONS

MODEL: 4552 4622 7028 9005 9008 9010

8.

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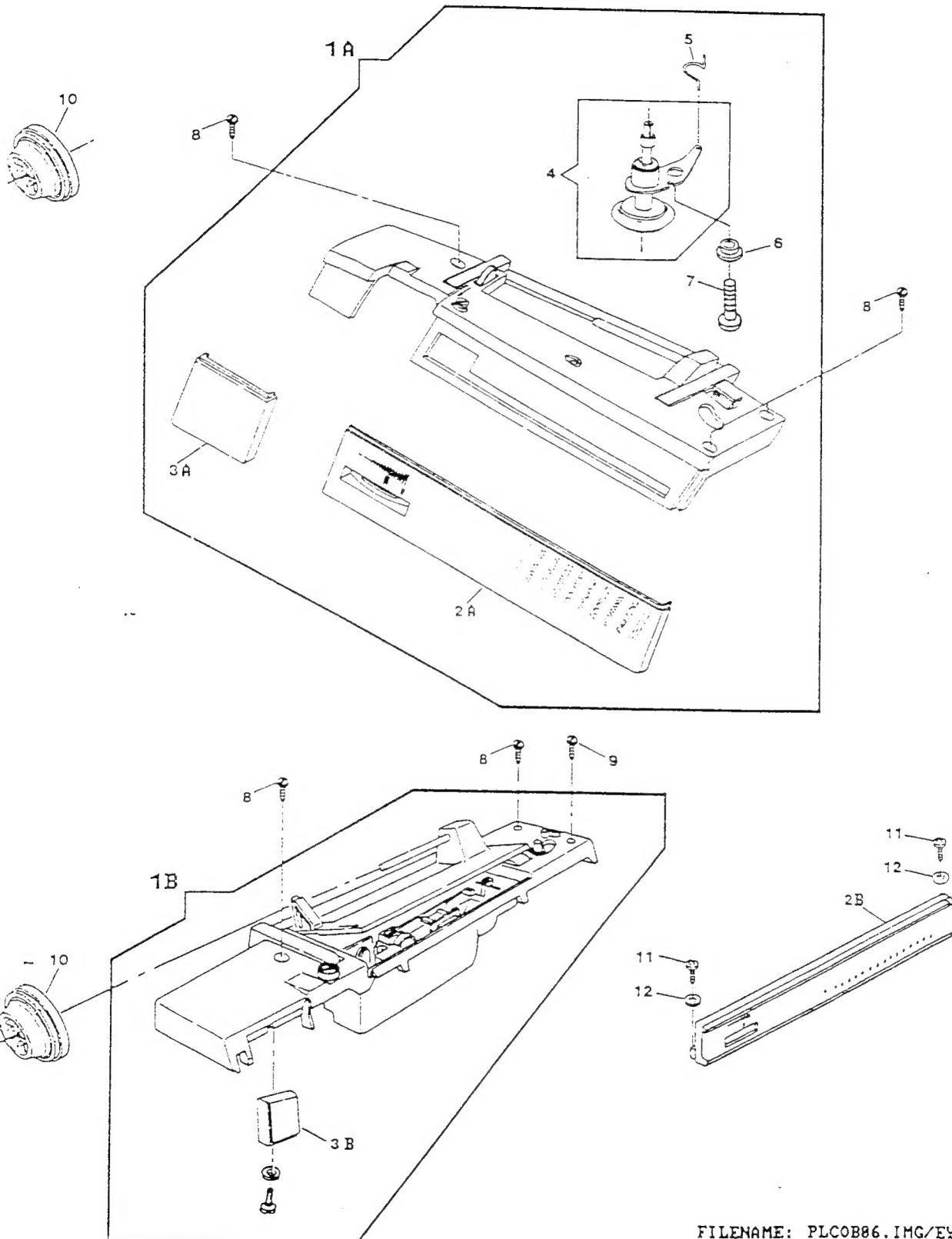
ARM TOP COVER
MODEL: 4552 4622 7028 9005 9008 9010

REF. PART
NO. NO.

DESCRIPTION

4	4	7	9	9N	9	9
5	6	0	0	03	0	0
5	2	2	0	07	0	1
2	2	8	5	54	8	0

1A	317027-014	ARM TOP COVER COMPLETE WITH HANDLE	X						
1A	317027-018	ARM TOP COVER COMPLETE WITH HANDLE (FOR 4552N353)	X	X					
1A	317027-019	ARM TOP COVER COMPLETE WITH HANDLE	X						
1A	317122-030	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)			X				
1A	317122-031	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)					X		
1A	317122-032	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)						X	
1A	317122-034	ARM TOP COVER COMPLETE WITH HANDLE (FOR U.S.A.)			X				
1A	317122-070	ARM TOP COVER COMPLETE WITH HANDLE (TAPOZ)	X						
1A	317122-071	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 50)			X				
1A	317122-072	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 60) (FOR 9008N304)					X		
1A	317122-073	ARM TOP COVER COMPLETE WITH HANDLE (TEMPO 70)						X	
1A	317122-075	ARM TOP COVER COMPLETE WITH HANDLE (LASER)				X			
1A	317122-078	ARM TOP COVER ASS'Y WITH HANDLE (SAFIR)			X				
1A	317122-086	ARM TOP COVER COMPLETE WITH HANDLE (FOR 9008N354)					X		
2A	314640-917	CONTROL PANEL WITH GRAPHICS				X			
2A	314640-918	CONTROL PANEL WITH GRAPHICS						X	
2A	314640-919	CONTROL PANEL WITH GRAPHICS							X
2A	314640-920	CONTROL PANEL WITH GRAPHICS (FOR U.S.A.)			X				
2A	314640-802	CONTROL PANEL WITH GRAPHICS (TAPOZ)			X				
2A	314640-951	CONTROL PANEL WITH GRAPHICS					X		
2A	314640-953	CONTROL PANEL WITH GRAPHICS (SAFIR)			X				
2A	317197-902	CONTROL PANEL WITH GRAPHICS	X						
2A	317197-903	CONTROL PANEL WITH GRAPHICS (FOR 4552N353)	X						
2A	317197-906	CONTROL PANEL WITH GRAPHICS		X					
2A	314703-916	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR U.S.A.)			X				
2A	314703-919	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR U.S.A.)				X		X	X
2A	314703-807	CONTROL PANEL EXTENSION WITH GRAPHICS (TAPOZ)			X				
2A	314703-808	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 50)				X			
2A	314703-809	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 60) (FOR 9008N304)						X	
2A	314703-810	CONTROL PANEL EXTENSION WITH GRAPHICS (TEMPO 70)							X
2A	314703-951	CONTROL PANEL EXTENSION WITH GRAPHICS (TAPOZ)	X						
2A	314703-953	CONTROL PANEL EXTENSION WITH GRAPHICS (LASER)				X			
2A	314703-956	CONTROL PANEL EXTENSION WITH GRAPHICS (SAFIR)			X				
2A	314703-962	CONTROL PANEL EXTENSION WITH GRAPHICS (FOR 9008N354)						X	
2A	314703-974	CONTROL PANEL EXTENSION WITH GRAPHICS		X					
4	312901	BOBBIN WINDER ASSEMBLY	X	X	X	X	X	X	X
5	312897	BOBBIN WINDER LEVER SPRING	X	X	X	X	X	X	X
6	312613	BOBBIN WINDER LEVER HINGE SCREW SHOULDER WASHER	X	X	X	X	X	X	X
7	354927-004	BOBBIN WINDER LEVER HINGE SCREW	X	X	X	X	X	X	X
8	354927-001	ARM TOP COVER MOUNTING SCREW	X	X	X	X	X	X	X
10	179967-454	SPOOL PIN THREAD LEAD-OFF		X					
10	179967-456	SPOOL PIN THREAD LEAD-OFF	X		X	X	X	X	X



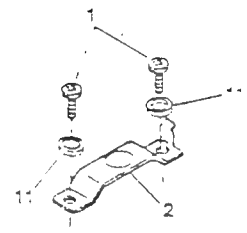
FILENAME: PLCOB86.IMG/EYE

ARM SHAFT DRIVE SYSTEM
MODEL:4552,4622,7028,9005,9008,9010

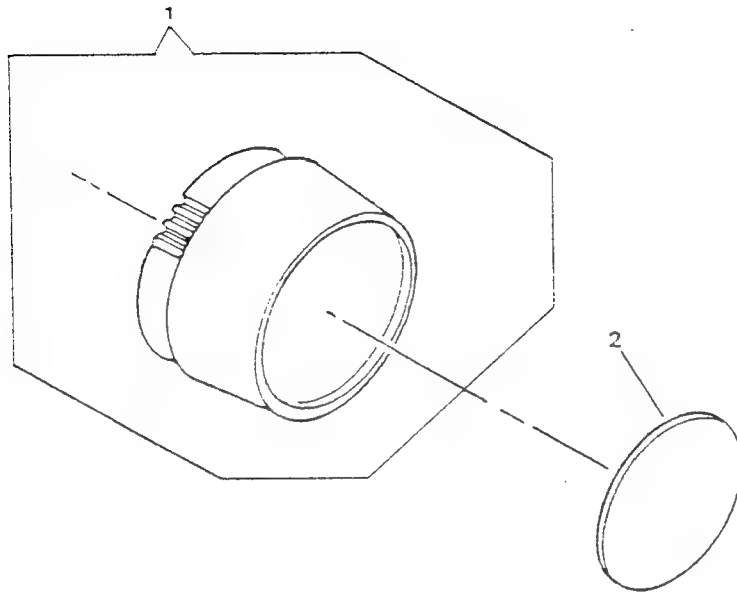
REF. PART NO. NO.	DESCRIPTION										
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		5	6	0	0	03	0	C			
		5	2	2	0	07	0	1			
		2	2	8	5	54	8	C			
1	113455-001 ARM SHAFT (HORIZONTAL) BUSHING (LEFT & RIGHT) CLAMP SCREW	X	X	X	X	X		X	X		
2	312796 ARM SHAFT (HORIZONTAL) BUSHING (LEFT & RIGHT) CLAMP ASSEMBLY	X	X	X	X	X		X	X		
3	313111-002 ARM SHAFT ASSEMBLY (APOLLO)	X	X	X	X	X		X	X		
4	603975-011 BELT (ROTATING HOOK DRIVE) ALT:603975-012	X	X	X	X	X		X	X		
5	313195 IDLER BRACKET ASSEMBLY	X	X	X	X	X		X	X		
6	314041-451 ROTATING HOOK DRIVING BELT TENSION ADJUSTER SCREW WASHER	X	X	X	X	X		X	X		
7	113455-002 ROTATING HOOK DRIVING BELT TENSION ADJUSTER SCREW	X	X	X	X	X		X	X		
8	313153 HAND WHEEL RETAINING RING	X	X	X	X	X		X	X		
9	314010 ROTATING HOOK DRIVE SHAFT SUB-ASSEMBLY	X	X	X	X	X		X	X		
10	313816 ROTATING HOOK DRIVE SHAFT BUSHING (SELF-ALIGNING) CLAMP	X	X	X	X	X		X	X		
11	314013-451 ROTATING HOOK DRIVE SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW AND ARM SHAFT BUSHING CLAMP SCREW LOCK WASHER	X	X	X	X	X		X	X		

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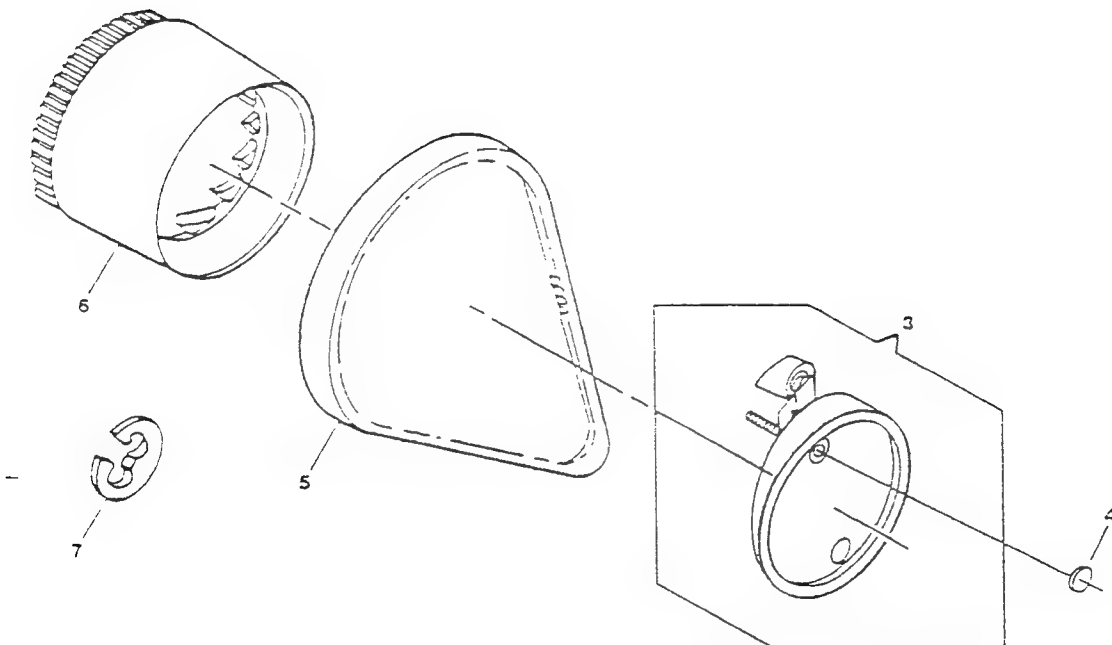
ARM SHAFT DRIVE SYSTEM



FILENAME: PLCOB18.IMG/EYE



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HAND WHEEL

MODEL:4552,4622,7028,9005,9008,9010

REF. PAGE

NO. NO.

DESCRIPTION

4	4	7	9	9N	9	9
5	6	0	0	03	0	0
5	2	2	0	07	0	1
2	2	8	5	54	8	0

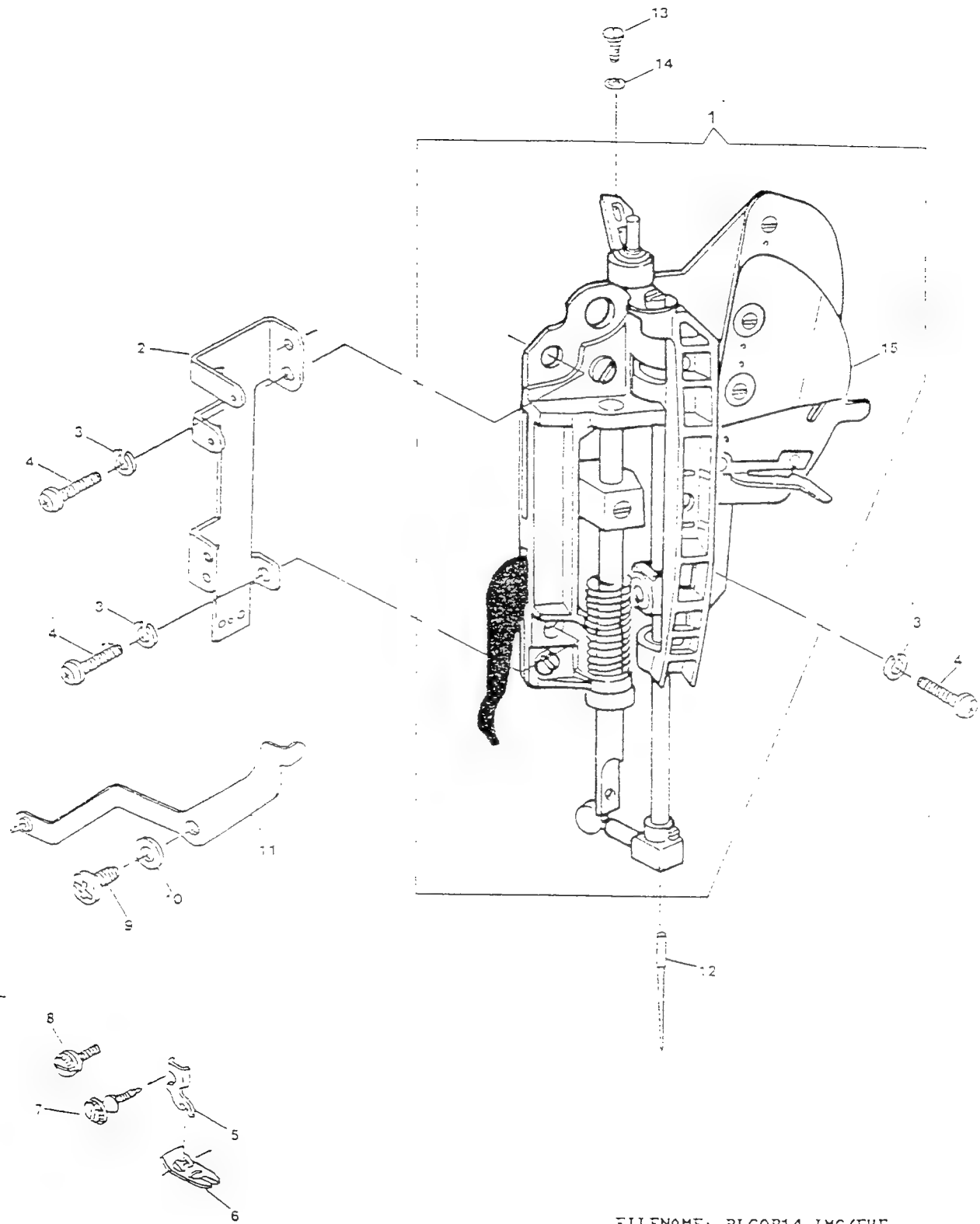
3	313185-453	HAND WHEEL CLUTCH PLATE ASSEMBLY
3	313185-454	HAND WHEEL CLUTCH PLATE ASSEMBLY
4	314733-920	HAND WHEEL ACCESS PLATE (APOLLO)-
4	314733-950	HAND WHEEL ACCESS PLATE
5	312628-001	BELT (MOTOR DRIVE) ALT:979285-001
6	312625-453	HAND WHEEL
6	312625-454	HAND WHEEL
7	313153	HAND WHEEL RETAINING RING

X		X	X	X		X	1
	X						
X			X	X	X		X
	X						
X	X		X	X	X		X
X			X	X	X		X
	X						
X	X		X	X	X		X

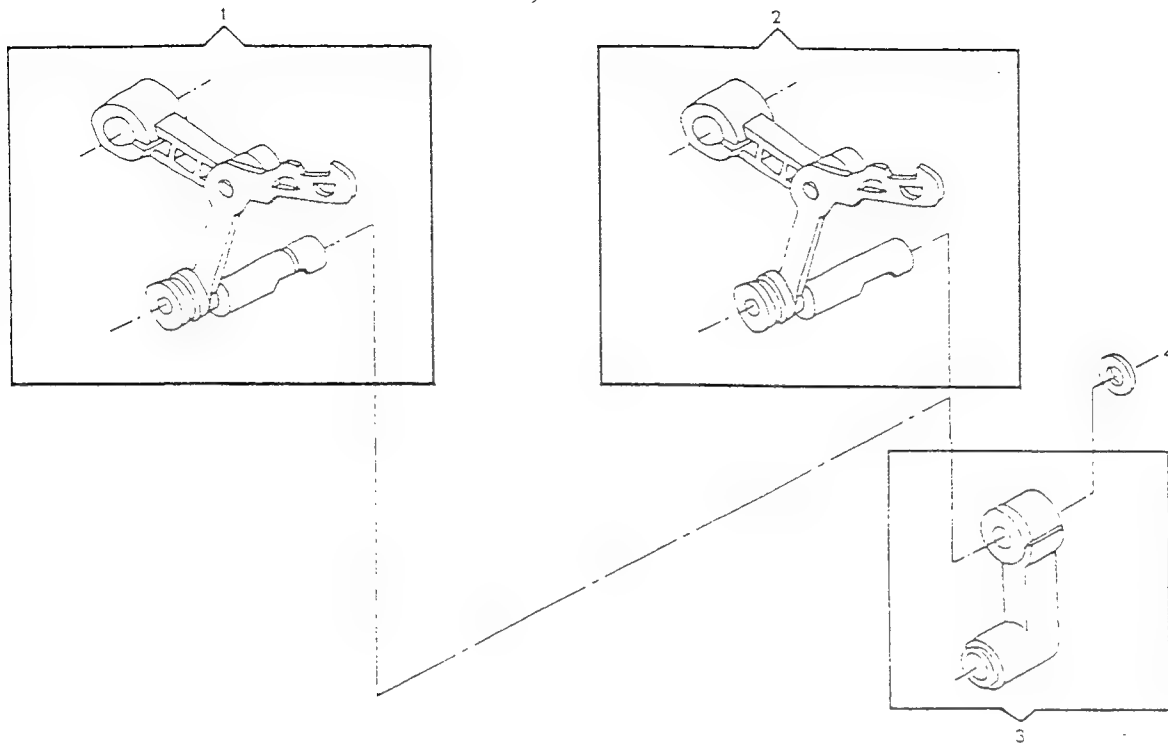
COAXIAL PRESSER BAR SYSTEM FOR NEW HEAD END
MODEL: 4552,4622,7028,9005,9008,9010

REF PART			4	4	7	9	9N	9	9
NO.	NO.	DESCRIPTION	5	6	0	0	03	0	0
NO.			5	2	2	0	07	0	1
			2	2	8	5	54	8	0
1	314695-001	HEAD END MODULE (APOLLO)	X	X	X	X	X	X	X
2	314591	FACE PLATE MOUNTING BRACKET	X	X	X	X	X	X	X
3	313955-451	HEAD END MOUNTING PLATE LOCK WASHER	X	X	X	X	X	X	X
4	113455-012	HEAD END MOUNTING PLATE SCREW	X	X	X	X	X	X	X
5	163706-451	PRESSER FOOT SHANK (SNAP-ON)	X	X	X	X	X	X	X
6	313150	PRESSER FOOT PLATE (SNAP-ON) FOR ZIG-ZAG SEWING	X	X	X	X	X	X	X
7	113531-451	PRESSER FOOT THUMB SCREW	X	X	X	X	X	X	X
9	113455-001	NEEDLE THREAD TENSION RELEASE LEVER HINGE SCREW	X	X	X	X	X	X	X
10	314041-451	NEEDLE THREAD TENSION RELEASE LEVER RETAINING WASHER	X	X	X	X	X	X	X
11	317401	NEEDLE THREAD TENSION RELEASE LEVER ASSEMBLY	X	X	X	X	X	X	X
12	N2045	NEEDLE (SIZE NO.14)	X	X	X	X	X	X	X
13	113408-001	NEEDLE BAR DRIVING ARM BALL JOINT SCREW	X	X	X	X	X	X	X
14	931929-004	NEEDLE BAR DRIVING ARM BALL JOINT SCREW WASHER	X	X	X	X	X	X	X
15	314690	THREAD PINCH PLATE	X	X	X	X	X	X	X

1/Hw. Linda



FILENAME: PLCOB14.IMG/EYE



FILENAME: PLCOB15.IMG/EYE

REV. DATE: 04/15/92 PAGE:16

NEEDLE BAR & THREAD TAKE-UP FOR NEW HEAD END
MODEL:4552,4522,7028,9005,9008,9010

REF. PART
NO. NO.

DESCRIPTION

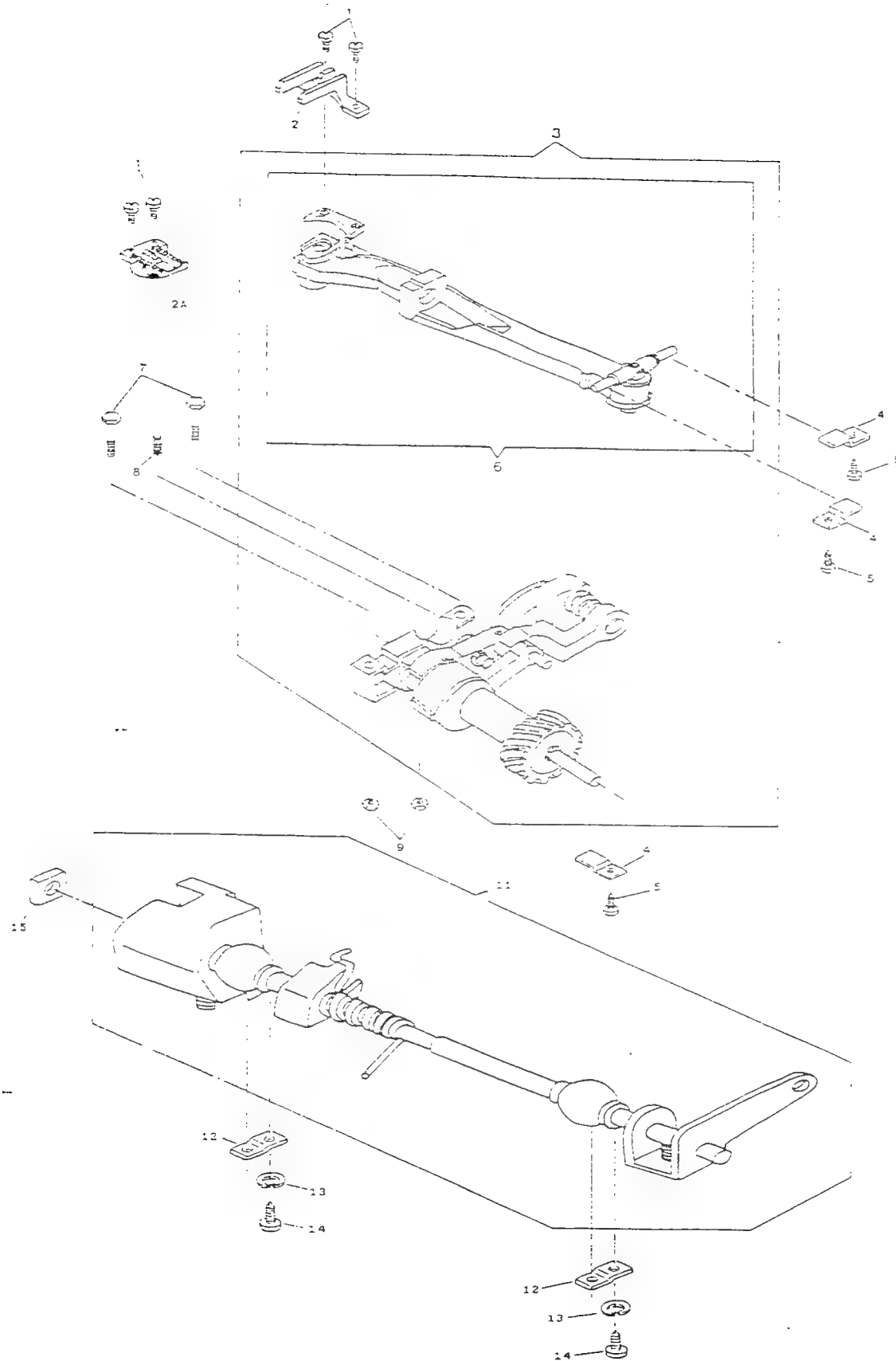
4 4 7 9 9N 9 9
5 6 0 0 C3 0 C
5 2 2 0 07 0 1
2 2 8 5 54 8 C

1 314694 THREAD TAKE-UP COMPLETE (APOLLO)
3 137528-901 NEEDLE BAR CONNECTING LINK
4 314071 WASHER, THREAD TAKE-UP LEVER

X X X X X X X
X X X X X X X
X X X X X X X

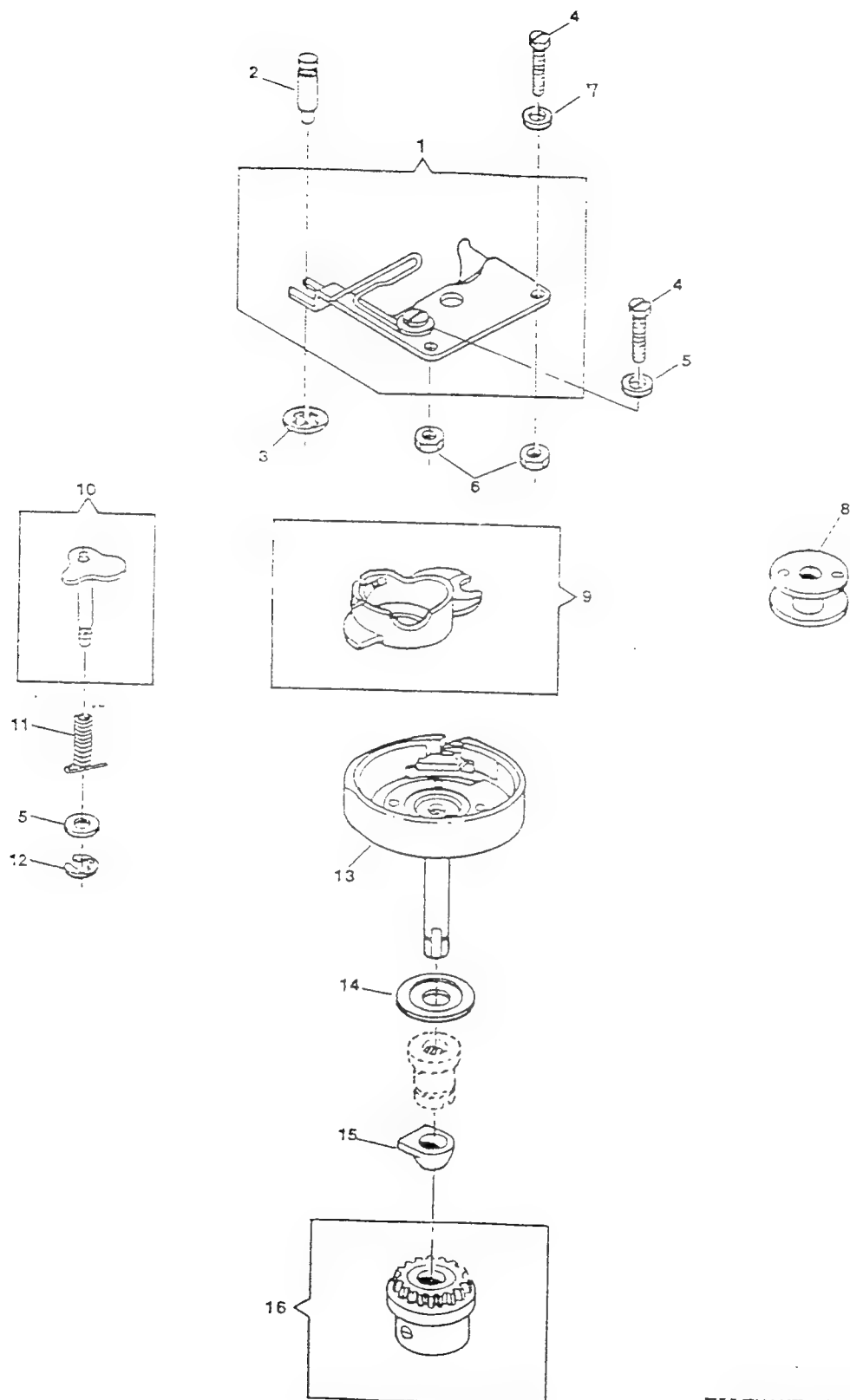
ALPHA FEED
MODEL:4552,4622,7028,9005,9008,9010

			4	4	7	9	9N	9	9
			5	6	0	0	03	0	0
			5	2	2	0	07	0	1
			2	2	8	5	54	8	0
REF. PART	NO.	DESCRIPTION							
1	544211-002	FEED DOG SCREW	X	X	X	X	X	X	X
2A	312679	FEED DOG (APOLLO) ALT:313171	X	X	X	X	X	X	X
3	314140-002	ALPHA FEED MODULE ALT:313011	X	X	X	X	X	X	X
4	312851	FEED BAR PIVOT HINGE STUD CLAMP	X	X	X	X	X	X	X
5	113455-003	CLAMP SCREW	X	X	X	X	X	X	X
6	314141	FEED BAR ASSEMBLY	X	X	X	X	X	X	X
7	354921-451	FEED & ROTATING HOOK DRIVE SHAFT BEARING BLOCK SCREW	X	X	X	X	X	X	X
8	314070	ROTATING HOOK DRIVE SHAFT BUSHING SPRING	X	X	X	X	X	X	X
9	514674-451	FEED & ROTATING HOOK DRIVE SHAFT BEARING BLOCK MOUNTING SCREW NUT	X	X	X	X	X	X	X
11	313133	FEED REGULATOR SHAFT ASSEMBLY	X	X	X	X	X	X	X
12	313816	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP	X	X	X	X	X	X	X
13	314013-451	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW LOCK WASHER	X	X	X	X	X	X	X
14	113455-001	FEED REGULATOR SHAFT BUSHING (SELF-ALIGNING) CLAMP SCREW	X	X	X	X	X	X	X
15	511030	FEED REGULATOR SLIDE BLOCK	X	X	X	X	X	X	X



HOOK SYSTEM (APOLLO)
MODEL: 4552,4622,7028,9005,9008,9010

REF PART			4	4	7	9	9N	9	9
NO.	NO.	DESCRIPTION	5	6	0	0	03	0	0
NO.			5	2	2	0	07	0	1
			2	2	8	5	54	8	0
1	313089	ROTATING HOOK BOBBIN CASE POSITION PLATE ASSEMBLY	X	X	X	X	X	X	X
2	312603	ROTATING HOOK BOBBIN CASE POSITION PLATE HOLD DOWN STUD	X	X	X	X	X	X	X
3	313161	ROTATING HOOK BOBBIN CASE POSITION PLATE HOLD DOWN STUD RETAINER	X	X	X	X	X	X	X
4	113439-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW	X	X	X	X	X	X	X
5	313190-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW WASHER	X	X	X	X	X	X	X
6	313945-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW NUT	X	X	X	X	X	X	X
8	172336-001	ROTATING HOOK BOBBIN (PLASTIC)	X	X	X	X	X	X	X
9	421325	ROTATING HOOK BOBBIN CASE COMPLETE	X	X	X	X	X	X	X
10	312846	ROTATING HOOK BOBBIN CASE RETAINING PLATE SUB-ASSEMBLY	X	X	X	X	X	X	X
11	312607	ROTATING HOOK BOBBIN CASE RETAINING PLATE STUD SPRING	X	X	X	X	X	X	X
12	313783	ROTATING HOOK BOBBIN CASE RETAINING PLATE STUD RETAINING RING	X	X	X	X	X	X	X
13	447926-932	ROTATING HOOK COMPLETE	X	X	X	X	X	X	X
14	314049	ROTATING HOOK FLANGED BUSHING THRUST WASHER	X	X	X	X	X	X	X
15	312847	ROTATING HOOK FLANGED BUSHING WASHER	X	X	X	X	X	X	X
16	314012	ROTATING HOOK BEVEL GEAR COMPLETE	X	X	X	X	X	X	X
16	314101-900	ROTATING HOOK BEVEL GEAR COMPLETE (ALT:314012)	X	X	X	X	X	X	X
7	446138	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW WASHER (RIGHT)	X	X	X	X	X	X	X

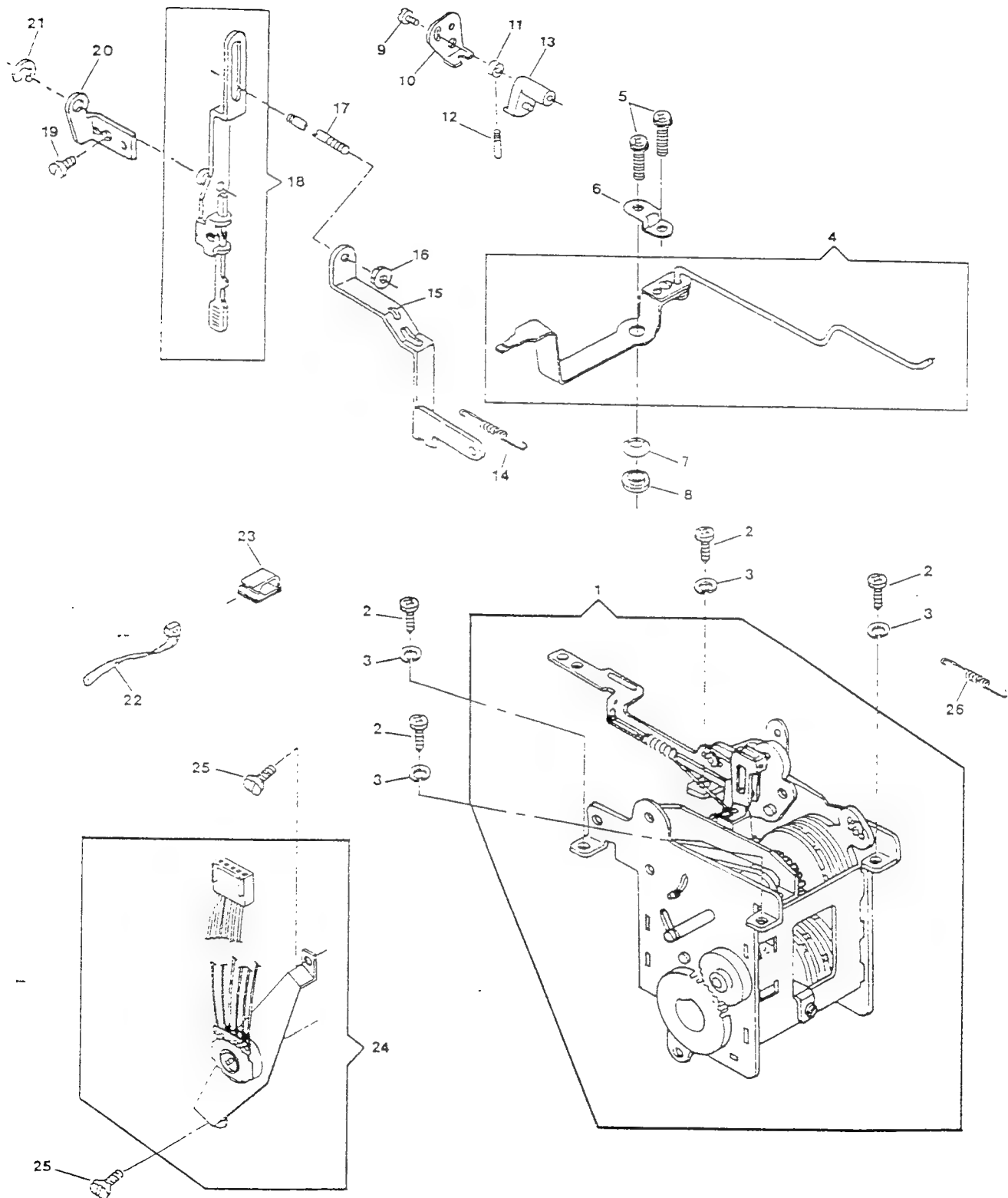


FILENAME: PLCOB28.IMG/EYE

PATTERN, STITCH LENGTH CONTROL & CAM CONTROLLER FEED (CONT.)
 MODEL:4552,4622,7028,9005,9008,9010

REF. PART NO. NO.	DESCRIPTION										
		4	4	7	9	9N	9	9			
		5	6	0	0	03	0	0			
		5	2	2	0	07	0	1			
		2	2	8	5	54	8	0			
1	314601-001 PATTERN SELECTOR MODULE										X
1	314601-007 PATTERN SELECTOR MODULE					X	X	-			
1	314601-012 PATTERN SELECTOR MODULE					X			X		
1	317407-001 PATTERN SELECTOR MODULE					X	X				
2	113455-001 DISC SELECTOR MECHANISM MOUNTING PLATE SCREW (LEFT AND RIGHT)	X	X	X	X	X	X	X	X	X	
3	314013-451 DISC SELECTOR MECHANISM MOUNTING PLATE SCREW (LEFT AND RIGHT LOCK)	X	X	X	X	X	X	X	X	X	
4	314607-003 BIGHT AMPLITUDE CONTROL LEVER ASSEMBLY	X	X	X	X	X	X	X	X	X	
5	113455-014 BIGHT AMPLITUDE CONTROL LEVER STOP ADJUSTMENT SCREW	X	X	X	X	X	X	X	X	X	
6	314688 BIGHT AMPLITUDE CONTROL LEVER RETAINER	X	X	X	X	X	X	X	X	X	
7	353457 BIGHT AMPLITUDE CONTROL LEVER FRICTION WASHER	X	X	X	X	X	X	X	X	X	
8	314611 BIGHT AMPLITUDE CONTROL LEVER SHOULDER WASHER	X	X	X	X	X	X	X	X	X	
26	314497 NEEDLE BAR DRIVING ARM SLIDE POSITIONING SPRING	X	X	X	X	X	X	X	X	X	

REV. DATE: 9/12/91 PAGE:24
 PATTERN STITCH LENGTH CONTROL AND CAM CONTROLLED FEED



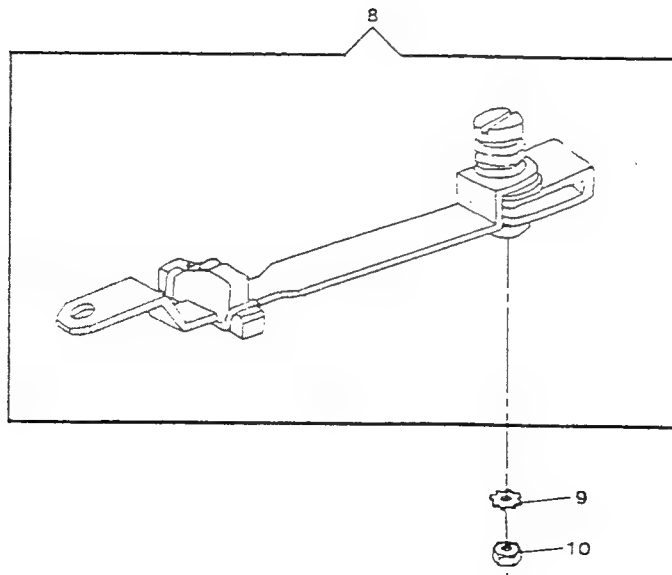
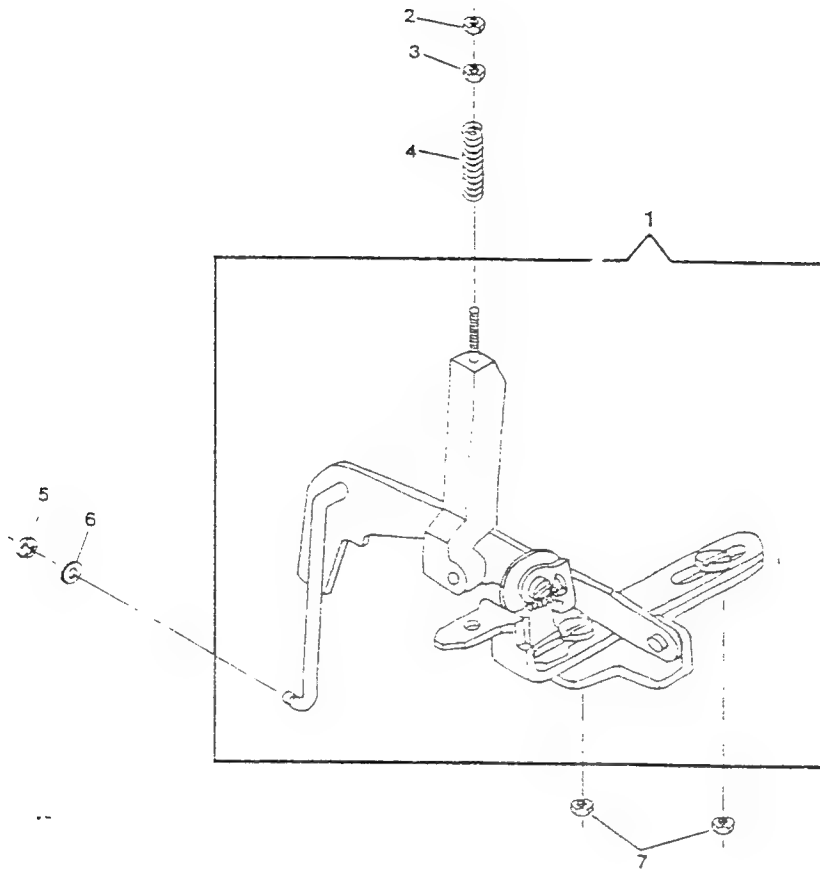
FILENAME: PLCOB24.IMG/EYE

PATTERN, STITCH LENGTH CONTROL & CAM CONTROLLER FEED (CONT.)

MODEL:4552,4622,7028,9005,9008,9010

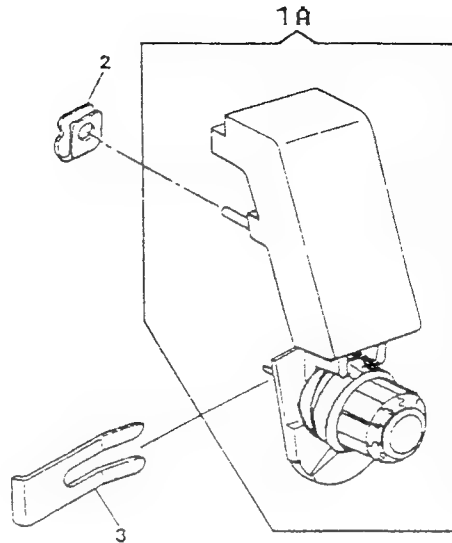
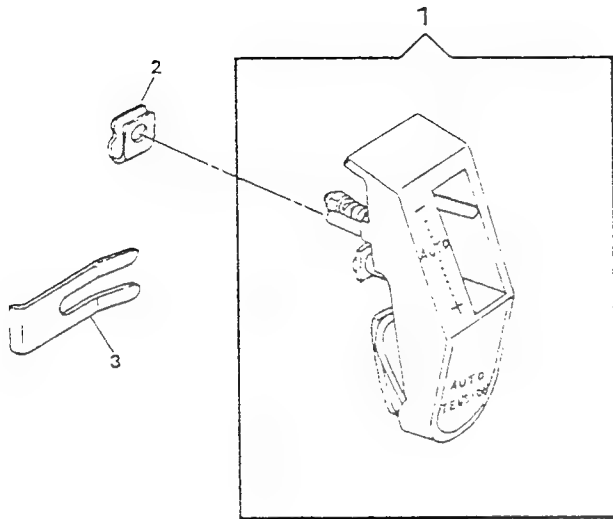
			4	4	7	9	9N	9	9
			5	6	0	0	03	0	0
REF. PART			5	2	2	0	07	0	1
NO. NO.	DESCRIPTION		2	2	8	5	54	9	0
1	314300-001 FEED REVERSE MECHANISM		X	X	X	X	X	X	X
2	514674-451 CAM CONTROLLED FEED CONNECTING ROD LOCKING NUT		X	X	X	X	X	X	X
3	312645-451 CAM CONTROLLED FEED DISC FOLLOWER ACTUATOR CONNECTING ROD ADJUSTING		X	X	X	X	X	X	X
4	313143 CAM CONTROLLED FEED DISC FOLLOWER ACTUATOR CONNECTING ROD SPRING		X	X	X	X	X	X	X
5	312702 FEED LEVER CONNECTING LINK RETAINING RING		X	X	X	X	X	X	X
6	313891 CAM CONTROLLED FEED CONNECTING ROD STABILIZING WASHER		X	X	X	X	X	X	X
7	514674-451 REVERSE FEED CONTROL LEVER GUIDE SCREW NUT		X	X	X	X	X	X	X
8	313569-001 STITCH LENGTH CONTROL LEVER ASSEMBLY		X	X	X	X	X	X	X
9	313172-451 STITCH LENGTH CONTROL LEVER PIVOT LOCK WASHER		X	X	X	X	X	X	X
10	313177-451 STITCH LENGTH CONTROL LEVER NUT		X	X	X	X	X	X	X

PATTERN STITCH LENGTH CONTROL AND CAM CONTROLLED FEED (CONT.)



FILENAME: PLCOB28.IMG/EYE

REV. DATE: 9/12/91 PAGE: 29
DEMAND RESPONSIVE NEEDLE TENSION SYSTEM



FILENAME: PLCOB29.IMG/EYE

REV. DATE: 06/03/93 PAGE: 30

DEMAND RESPONSIVE NEEDLE TENSION SYSTEM
MODEL: 4552 4622 7028 9005 9008 9010

REF. PART
NO. NO.

DESCRIPTION

4	4	7	9	9N	9	9
5	5	0	0	03	0	0
5	2	2	0	07	0	1
2	2	3	5	54	6	0

1A	317383-900	THREAD TENSION MODULE
1A	317383-950	THREAD TENSION MODULE
1A	317383-951	THREAD TENSION MODULE
2	313199	TENSION COVER MOUNTING RETAINER
3	313047	TENSION COVER RETAINING CLIP

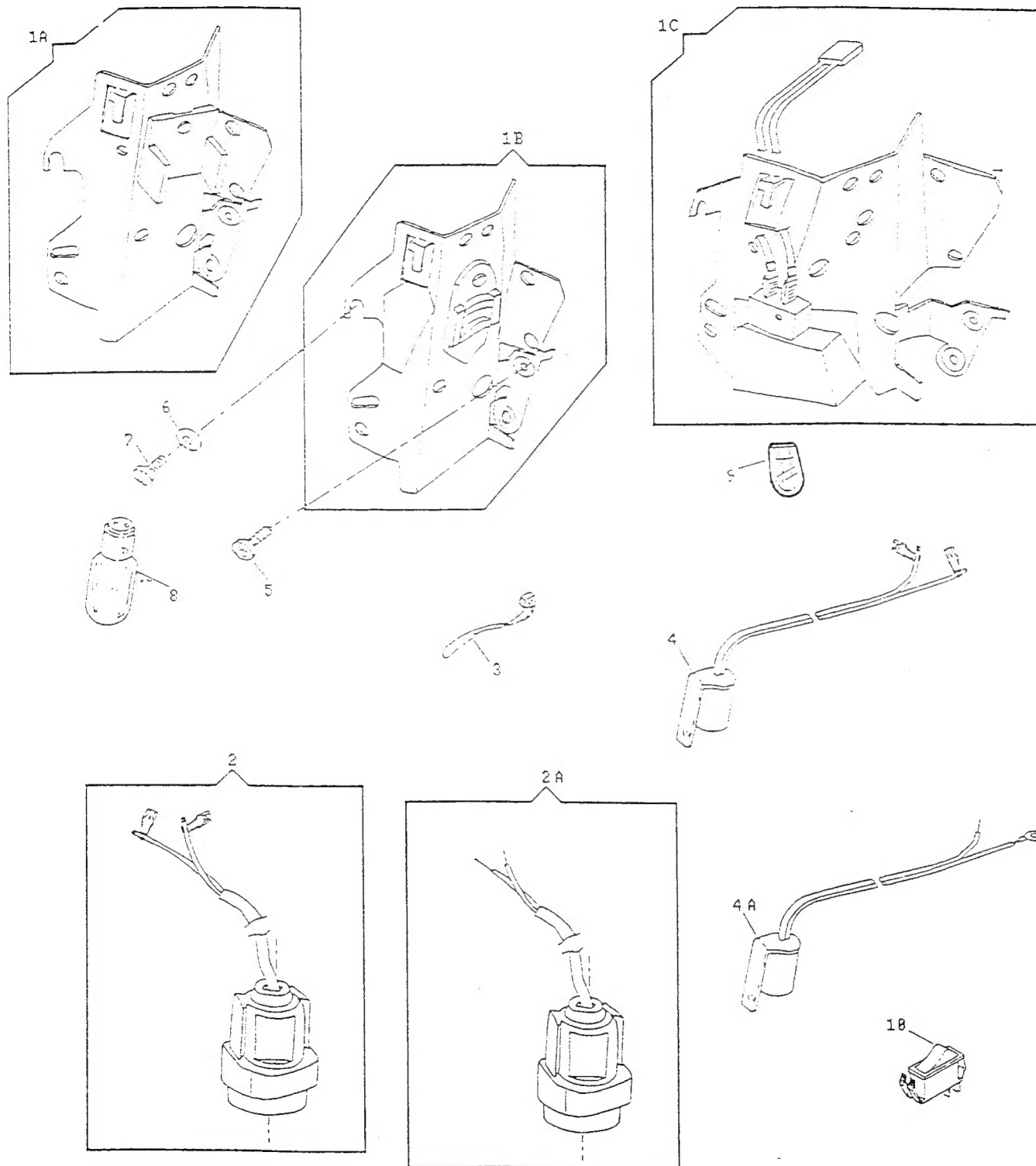
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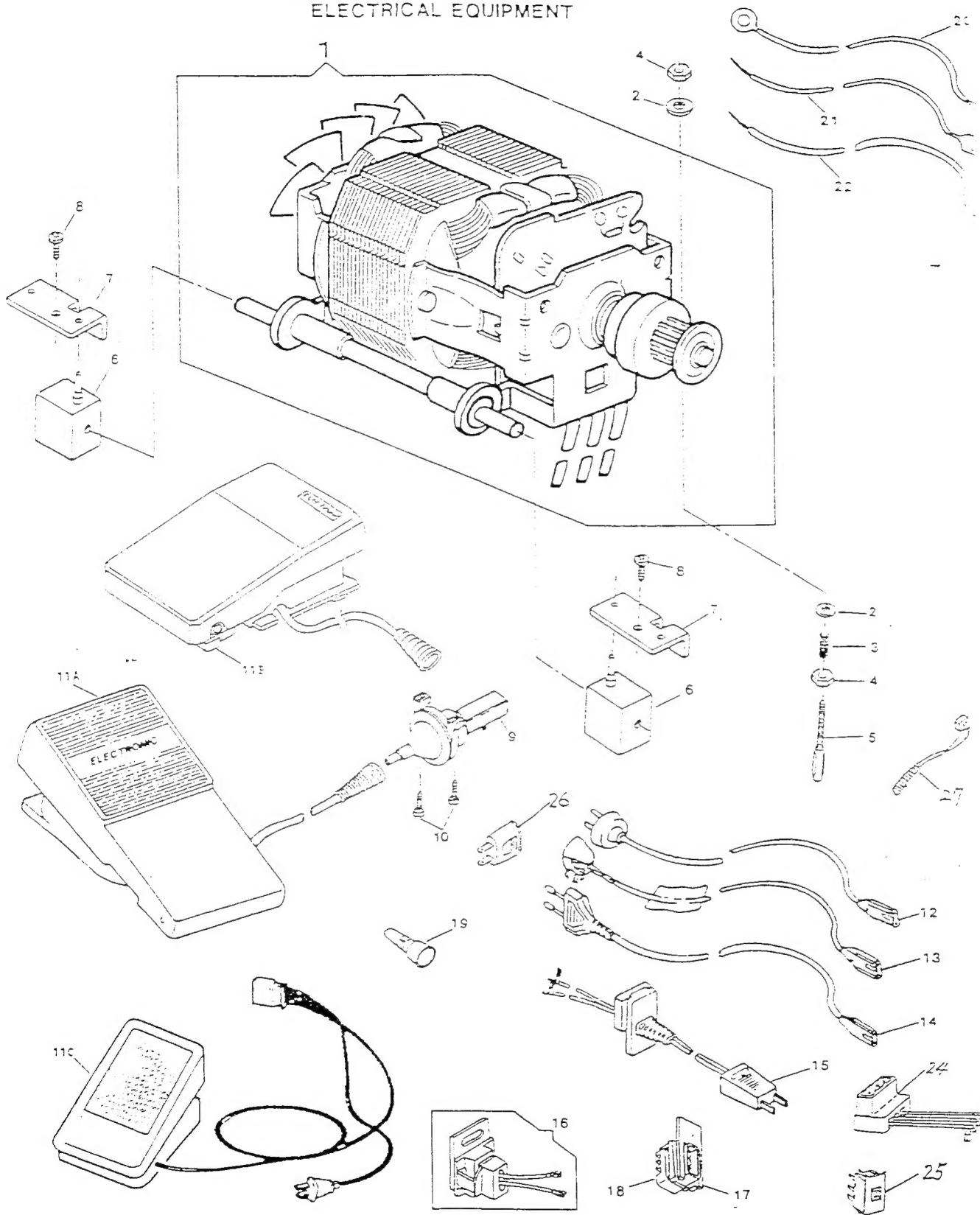
X  X  X  X      X  X
X  X  X  X      X  X
                X
X  X  X  X  X    X  X
X  X  X  X  X    X  X

```

ELECTRICAL EQUIPMENT
MODEL: 4552 4622 7028 9005 9008 9010

REF. PART			4	4	7	9	9N	9	9
NO.	NO.	DESCRIPTION	5	6	0	0	03	0	0
			5	2	2	0	07	0	1
			2	2	3	5	54	8	0
1	317352	MOTOR COMPLETE (120V CARBON PILE)	X	X	X	X		X	X
1	317279-001	MOTOR COMPLETE (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)				X		X	X
1	317427-001	MOTOR COMPLETE (220V CARBON PILE) (FOR 9008N304)	X	X	X	X	X	X	X
1	317436	MOTOR COMPLETE (240V CARBON PILE)	X	X	X	X		X	X
2	37969	MOTOR ADJUSTING STUD NUT WASHER	X	X	X	X	X	X	X
3	314058	MOTOR BELT TENSION SPRING	X	X	X	X	X	X	X
4	53646	MOTOR ADJUSTING STUD NUT	X	X	X	X	X	X	X
5	988653-001	MOTOR ADJUSTING STUD	X	X	X	X	X	X	X
5	979329-001	RESILIENT MOUNT	X	X	X	X	X	X	X
7	988651-001	CLIP	X	X	X	X	X	X	X
8	113470-004	MOTOR MOUNTING SCREW	X	X	X	X	X	X	X
110	137904	FOOT CONTROLLER W/PLUG ASS'Y (240V) (U.K.)	X	X	X	X	X	X	X
110	317281-001	CARBON PILE FOOT CONTROLLER ASSEMBLY (230V) (EUROPE) (FOR 9008N304) (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)	X	X	X	X	X	X	X
110	317281-002	CARBON PILE FOOT CONTROLLER ASSEMBLY (240V) (UK)	X	X	X	X		X	X
110	317281-003	CARBON PILE FOOT CONTROLLER ASSEMBLY (240V) (AUSTRALIA)	X	X	X	X		X	X
110	317281-006	CARBON PILE CONTROLLER ASSEMBLY (FOR ALL TERRITORIES EXCEPT AUSTRALIA, U.K., EUROPE & SCANDINAVIA.	X	X	X	X	X	X	X
110	317281-007	CARBON PILE FOOT CONTROLLER (230V FOR SCANDINAVIA)	X	X	X	X	X	X	X
110	317353-001	CARBON PILE FOOT CONTROLLER ASSEMBLY (120V FOR U.S.)	X		X	X		X	X
110	317353-002	CARBON PILE FOOT CONTROLLER ASSEMBLY (120V FOR CSA)	X	X	X	X		X	X
110	317353-003	CARBON PILE FOOT CONTROLLER ASSEMBLY (U.S./CANADA) (SPT-2)	X	X	X	X		X	X
110	319003-002	TRIAC FOOT CONTROLLER (ALTERNATE P/N 319003-001)				X			
110	319003-005	TRIAC FOOT CONTROLLER (DUAL VOLTAGE) (FOR U.S.A. ONLY)	X	X	X	X	X	X	X
13	137902	POWER PLUG WITH CORD ASS'Y (240V FOR U.K.)	X	X	X	X	X	X	X
17	317282-901	HOLDER (220V/240V) (FOR 9008N304) (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)	X	X	X	X	X	X	X
17	317394-901	HOLDER (110V)	X	X	X	X		X	X
18	317421	RECEPTACLE (120V)	X	X	X	X		X	X
18	317428-900	RECEPTACLE (220V/240V) (FOR 9008N304)	X	X	X	X	X	X	X
19	317355	WIRE CONNECTOR	X	X	X	X	X	X	X
20	317356-001	LEAD (A) W/TERMINAL ASSEMBLY (120V)	X	X	X	X		X	X
21	317356-002	LEAD (B) W/TERMINAL ASSEMBLY (120V)	X	X	X	X		X	X
22	317356-003	LEAD W/TERMINAL ASSEMBLY (230/240V)	X	X	X	X	X	X	X
24	317283-001	RECEPTACLE W/LEAD ASS'Y (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)				X		X	X
25	317284-901	VOLTAGE SELECTOR SWITCH (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)				X		X	X
26	137547	ADAPTOR (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)				X		X	X
27	540899	TY-WRAP SELF LOCKING (DUAL VOLTAGE FOR U.S.A. /KOREA /GERMANY & H.K.)				X		X	X





FILENAME: PLC8B32.IMG/EYE

PAGE: 34

MODEL: 4552, 4622, 7028, 9005, 9008, 9010

NO. NO.

DESCRIPTION

4	4	7	9	9N	9	9
5	6	0	0	03	0	0
5	2	2	0	07	0	1
2	2	8	5	54	8	0

1A	314823-001	LINT AND HEAD SHIELD ASSEMBLY (220/240V) (FOR 9008N304)	X	X	X	X	X	X	X
1B	314823-003	LINT AND HEAD SHIELD ASSEMBLY (120V)	X	X	X	X		X	X
2A	317439	LAMP SOCKET (220/240V) (FOR 9008N304)	X	X	X	X	X	X	X
3	540899	TY-WRAP SELF-LOCKING (ALT:605600-001)	X	X	X	X	X	X	X
4A	317397-902	LAMP SOCKET ASSY (120V, DOUBLE INSULATION)	X	X	X	X		X	X
5	113455-003	THREAD TAKE-UP COVER /LINT AND HEAT SHIELD SCREW	X	X	X	X	X	X	X
6	446138	HEAT SHIELD MOUNTING SCREW WASHER	X	X	X	X	X	X	X
7	544211-002	HEAT SHIELD MOUNTING SCREW	X	X	X	X	X	X	X
8	194120-021	LIGHT BULB (240V) (ALT:542656-004)	X	X	X	X		X	X
9	194120-020	LIGHT BULB (220V) (ALT:542656-003) (FOR 9008N304)	X	X	X	X	X	X	X
9	194120-019	LIGHT BULB (120V) (ALT:542656-005) (DUAL VOLTAGE) (FOR U.S.A. /KOREA /GERMANY &H.K.)	X	X	X	X		X	X
10	879585-005	ROCKER SWITCH	X	X	X	X	X	X	X